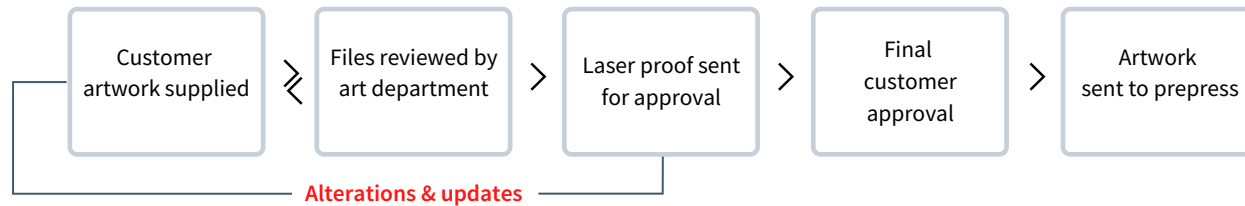


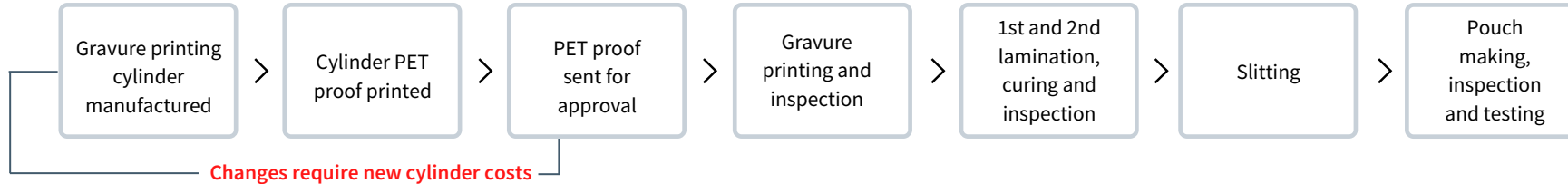
Production Cycle



Artwork, prepress & approval



Cylinders, printing & conversion



Shipping, freight & delivery

